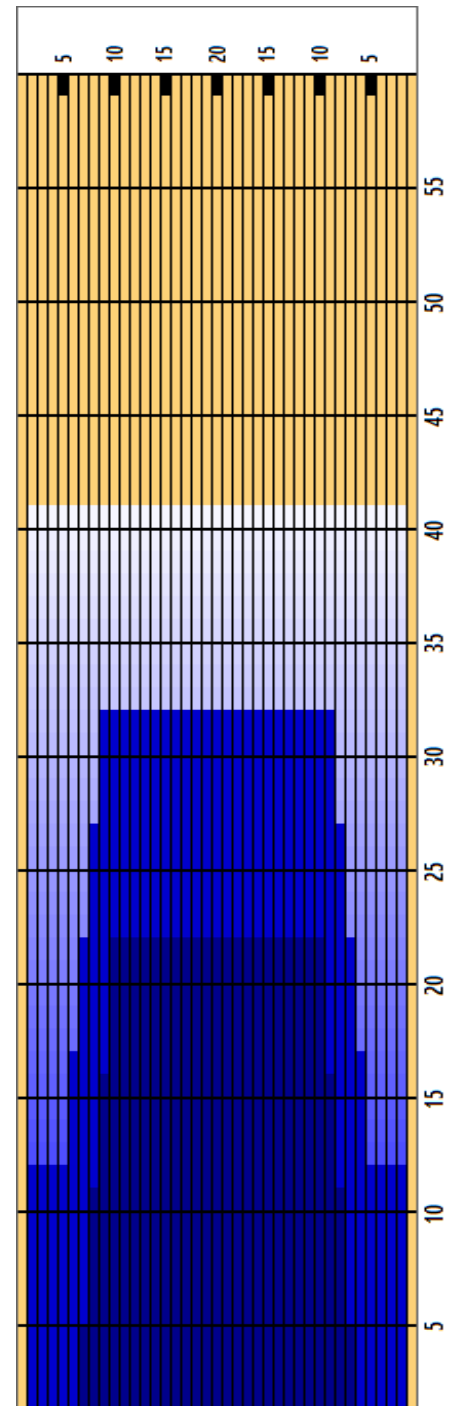


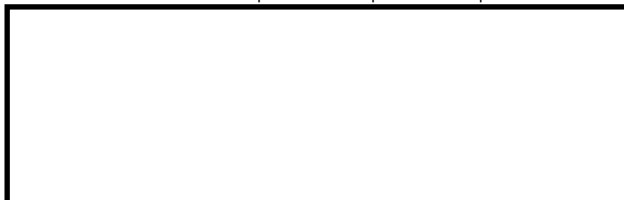
|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 41       | Reverse Brush Drop | 32      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 14.05 mL | Reverse Oil Total  | 14.1 mL | Volume Oil Total   | 28.15 mL |
| Tank Configuration   | A Only   | Tank A Conditioner | Ice     | Tank B Conditioner | Ice      |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 10    | 3      | A    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 7L    | 7R   | 3     | 14    | 3      | A    | 81      | 0.0   | 5.9  | 5.9  | 4050  |
| 3 | 8L    | 8R   | 3     | 14    | 3      | A    | 75      | 5.9   | 11.8 | 5.9  | 3750  |
| 4 | 9L    | 9R   | 2     | 18    | 3      | A    | 46      | 11.8  | 16.9 | 5.1  | 2300  |
| 5 | 10L   | 10R  | 2     | 18    | 3      | A    | 42      | 16.9  | 22.0 | 5.1  | 2100  |
| 6 | 2L    | 2R   | 0     | 10    | 3      | A    | 0       | 22.0  | 41.0 | 19.0 | 0     |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 22    | 3      | A    | 0       | 41.0  | 32.0 | -9.0 | 0     |
| 2 | 9L    | 9R   | 2     | 18    | 3      | A    | 46      | 32.0  | 26.9 | -5.1 | 2300  |
| 3 | 8L    | 8R   | 2     | 18    | 3      | A    | 50      | 26.9  | 21.8 | -5.1 | 2500  |
| 4 | 7L    | 7R   | 2     | 18    | 3      | A    | 54      | 21.8  | 16.7 | -5.1 | 2700  |
| 5 | 6L    | 6R   | 2     | 18    | 3      | A    | 58      | 16.7  | 11.6 | -5.1 | 2900  |
| 6 | 2L    | 2R   | 2     | 14    | 3      | A    | 74      | 11.6  | 7.7  | -3.9 | 3700  |
| 7 | 2L    | 2R   | 0     | 10    | 3      | A    | 0       | 7.7   | 0.0  | -7.7 | 0     |



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance         NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 4.38           | 1.08           | 1               | 1               | 1.08           | 4.38           |

